

Date Thursday, 16/08/2007 10:31:26 AM  
 User Linda Lacelle

## Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BEARING  
 Job Number : 34007  
 Estimate Number : 10717  
 P.C. Number : N/A Part Number : D3284009  
 This Issue : 16/08/2007 S.O. No. : N/A Drawing Number : D3284 REV A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A  
 Previous Run : 31705 Material : N/A  
 Due Date : 31/08/2007 Qty: 40 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A 04.05.13 New Issue KJ/DS

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 4373 to Eagle Copters

Order P/N: 47-140-252-5

Certificate of Conformity is required

CZ 7/10/11/6  
(40)

2.0 471402525 bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s)

Bearing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

1-Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

CP 07/09/12 (38)  
for 13 (38)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5781

07/9/13 (38)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 07/08/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 10:31:26 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 34007

Part Number: D3284009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(38)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/09/13

Job Completion



U 8.09.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED  
04-05-17 *[Signature]*

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
→ D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

W10: 34007

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**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE, Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**LOT #: LT-07-012788**



Sold To: SO07-02086.001

Sold Date: 9/11/2007 9:22:28PM

**Part No: 047-140-252-005**

Description: BEARING, ROD END

Serial No:

Condition: New

Qty Sold: 38.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

September 11, 2007

Lic. No./Stamp

Inspector

Eagle  
6-81 39

**Maintenance Release**

# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped September 11, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-004608

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7908 2593 9074

Shipping Instructions: do not wait for back order to ship.

Customer P.O. Number: PO00004373

Phone: 613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING, ROD END	Shipping Area	38	Each		LT-07-012788

Sales Order Number: SO07-02086.001 Eagle PO Number PO-07-002636.1

Comments

2	205-060-101-001	ROD END	Shipping Area	7	Each		LT-07-012789
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Sales Order Number: SO07-02086.002 Eagle PO Number PO-07-002636.2

Comments

Sales Order Number 2007002086

Parts on Back Order

Customer Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING, ROD END	40.00	2.00
205-060-101-001	ROD END	10.00	3.00

\* End of Report \*

*CS 7/09/12*

>> denotes that the Packing Slip line item has already been printed.

Eagle\_PackingSlip.rpt

Form 9727 v109

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Printed: 9/11/2007 3:32:04PM

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